

## HSS Ground UNC And UNF Hand Taps

Taper



Second



Bottom-Plug



HSS Ground UNC And UNF Hand Taps																	
Thread	#0	#1	#2	#3	#4	#5	#6	#8	#10	#12	1/4	5/16	3/8	7/16	1/2	9/16	5/8
UNC T.P.I	—	64	56	48	40	40	32	32	24	24	20	18	16	14	13	12	11
UNF T.P.I	80	72	64	56	48	44	40	36	32	28	28	24	24	20	20	18	18
Tapping Drill Dia	Please Refer To The Technical Tapping Drill Page																

Thread	3/4	1	1-1/8	1-1/4	1-3/8	1-1/2											
UNC T.P.I	10	8	7	7	6	6											
UNF T.P.I	16	12	12	12	12	12											
Tapping Drill Dia	Please Refer To The Technical Tapping Drill Page																

Above Sizes Are Also Available In The Following Styles, Please Enquire



Spiral Flute



Spiral Point



Fluteless



Left Hand